## **ABSTRACT**

The present invention relates to a process of manufacturing a high bulk, low weight paper product produced by using a high level of groundwood containing sheet, blade coating with specifically formulated coatings then passing the paper web between two extended-nip calenders, one calender for each side of paper. As a result, densification of the resulting coated paper product is reduced, while maintaining stiffness and opacity comparable to heavier weight sheets.

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